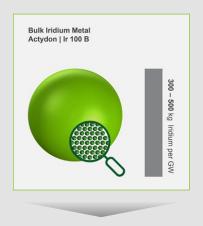
Heraeus Precious Metals



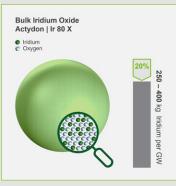
Actydon I Ruthenium

Enabling the Hyperscale with Sustainable Solutions

Catalyst solutions exist to enable the PEM ramp-up



Iridium black: good activity, good stability, but bad ratio surface / mass



Iridium-Oxide: Iridium is dilluted by oxygen: saves 20% with good activity / stability



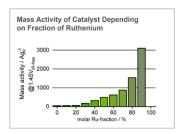
- Iridium Oxide on Carrier (80-90% savings)
- Most of the bulk replaced
- Oxidic Iridium species with higher mass activity on surface



- Pure Ruthenium oxide is highly active but lacks stability
- Mixed Oxide Concept to overcome stability issue
- Broadened toolbox for thrifting of Iridium in PEM Electrolyzers

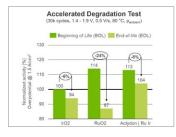
Leverage Ruthenium to tackle the Iridium challenge

Ruthenium oxide shows a superior Mass Activity also if stablilyzed



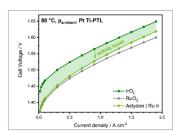
- Pure RuO₂ known to be unstable under operation conditions
- By adding Iridium the mixed oxide is stabilized
- With higher Ru content, the activity increases: up to 50 times higher mass activity with mixed oxides compared to pure IrO₂

Ruthenium oxide stability confirmed—at the same level as Iridium oxide



- BOL activity of mixed oxide comparable to Ruthenium oxide
- EOL activity remains 10 % higher than Iridium oxide
- Activity loss for mixed oxides at the same level as Iridium oxide

The activity boost with Iridium-Ruthenium oxides enables a higher performance of the catalyst, thus less tlr/GW



- Catalysts are to-date using in average 0.4 tlr/GW
- The new Ruthenium catalyst enables up to 85% Ir reduction vs. IrO₂ → < 0.1 tlr/GW</p>

Significant cost advantage of Iridium-Ruthenium oxide over Iridium oxide



*Prices November 03rd, 2023 At same amount catalyst Financing not reflected

- Reduced precious metal material cost by replacing Iridium with Ruthenium
- Reduced input power due to 10 times higher mass activity
- Further savings through optimization